GOVERNMENT OF KERALA
POLICE DEPARTMENT
Vazhuthacaud, Thiruvananthapuram - 695010 Ph: 0471-2722566
Fax: 0471- 2722566
e-mail: aig2phq.pol@kerala.gov.in
www.keralapolice.gov.in

H2/141123/2018/PHQ Dated: 28/10/2018

e-Government Procurement (e-GP)
NOTICE INVITING TENDER

The State Police Chief, Kerala Police Department, Government of Kerala invites online bids from reputed manufacturers/ authorized dealers or reputed vendors for the SUPPLY OF HELMET WITH VISOR (WITHOUT WIRE MESH). The bidders should comply with the following general conditions in addition to the additional conditions of the instant tender.

General

1. The Bidder should be a reputed Original Equipment Manufacturers (OEM) or authorized dealer of OEM, who is having an Authorization Certificate from the OEM to participate in the tender floated by Kerala Police. Certificate from the OEM for sales and service, to be produced.
2. One bidder can not represent two suppliers/OEMs or quotes on their behalf in a particular tender.
3. The OEM/Bidder should have a well equipped service centre functioning in India (preferable in Kerala) to cater to immediately after sales requirement; copy of Service Centre details must be enclosed along with Tender document. (Preferably bidder should have a Service Centre in Kerala/South India).
4. A reputed vendor can participate in the tender provided the vending outfit is functioning in the market for at least 10 years.
5. The Bidder should have valid GST registration. Copy of GST registration certificate should be enclosed along with the tender.
6. The bidder should have valid PAN/Taxation Index Number. Copy of PAN/Taxation Index Number allocation letter should be enclosed along with the tender.

7. The Bidder must fulfil the following minimum qualification criteria to prove the techno-commercial competence and submit the documents in support thereof:
   
a). Valid Authorization letter from the OEM to attend this particular Tender.
   
   
c). Last 3 year's financial status of the Bidder's/P&L and Balance Sheet/audit report of last 3 years.
   
d). The bidder (authorized dealer/distributor) should have the dealership/distributionship for at least 3 (three) continuous consecutive years with the OEM.
   
e). The Bidder has to submit a Warrantee Certificate along with invoices.
   
f). In case of a propriety item, a certificate by the OEM to be attached.

<table>
<thead>
<tr>
<th></th>
<th>Tender No. &amp; Date</th>
<th>KPET/73/2018/PHQ Dated 29.11.2018</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Item</td>
<td>SUPPLY OF HELMET WITH VISOR( WITHOUT WIRE MESH)</td>
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<tr>
<td>3</td>
<td>Quantity</td>
<td>5000 Nos.</td>
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<tr>
<td>4</td>
<td>Estimated Amount</td>
<td>Rs. 95 Lakhs</td>
</tr>
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<td>5</td>
<td>Tender Fees</td>
<td>Rs. 16500 + Tax = Rs. 18480/- (Rupees Eighteen thousand four hundred and eighty only)</td>
</tr>
<tr>
<td>6</td>
<td>Earnest Money Deposit</td>
<td>Rs. 95,000/- (Rupees. Ninety five thousand only)</td>
</tr>
<tr>
<td>7</td>
<td>Specifications</td>
<td>Attached in tender document</td>
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</tbody>
</table>
|   | Colour | Helmet – Kakhi  
“POLICE” Stickering – Dark brown/black |
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<tr>
<td></td>
<td>Date and time of publication of e-Tender</td>
<td>30/10/2018, 02:00 PM</td>
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<tr>
<td></td>
<td>Date of submission of e-Tender</td>
<td>30/10/2018, 02:00 PM To 19/11/2018, 12:00 NOON</td>
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<td></td>
<td>Last date and time for online submission of e-tender</td>
<td><strong>19/11/2018, 12:00 NOON</strong></td>
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<tr>
<td></td>
<td>Date and time of opening of e-Tender</td>
<td>21/11/2018, 3:00 PM</td>
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<td></td>
<td>Place of opening</td>
<td>Police Headquarters, Thiruvananthapuram</td>
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</table>
|   | Date, Time and Place of Technical Evaluation | **24/11/2018, 10.30 AM,**
Police Headquarters,
Thiruvananthapuram |
|   | Bid Validity (Total Number of Days up to which the rates are to be firm) | 180 days |
|   | Warranty & AMC | Three years warranty. Charges for AMC/ATS for a period of three years after warranty period should be quoted in the financial Bid. |
|   | Address of Tender Inviting Authority | State Police Chief, Kerala, Vazhuthacaud, Thiruvananthapuram - 695010
Ph: 0471-2722566
Mobile No. 9497996998
Fax: 0471-2722566
e-mail: aig2phq.pol@kerala@gov.in
Website: [www.keralapolice.gov.in](http://www.keralapolice.gov.in) |

**9. Mode of submission of bids: - Online.** All Bid documents shall be submitted only in online procedure through the e-GP website [www.etenders.kerala.gov.in](http://www.etenders.kerala.gov.in) in their designated online covers. Details of covers are given separately. No other mode of submission shall be accepted and such tenders will be rejected outright.
10. **Cover details**: - No. of covers - 2. i) Technical Bid ii) Financial Bid. The AMC/ATS after warranty period also to be quoted in the Financial Bid. In the case of Foreign Equipments, the rate must be quoted in Indian Rupees. The documents to be uploaded under each online covers are specified in the website.

11. **Downloading of e-Tender documents**: - The tender document can be downloaded from the e-GP website [www.etenders.kerala.gov.in](http://www.etenders.kerala.gov.in) from the date and time of publication of e-tender onwards to last date and time for online submission of e-tender. Downloading of tender documents will not be possible after the date specified above.

12. **Submission of e-Tender documents**: - The digitally signed tender document and other specified documents shall be submitted online through the e-GP website [www.etenders.kerala.gov.in](http://www.etenders.kerala.gov.in) well in advance before the last date and time mentioned above. No submission shall be allowed after the last date mentioned above.

13. **Payment of Tender Fees**: - A non-refundable tender fee shall be paid in online mode through the e-GP website [www.etenders.kerala.gov.in](http://www.etenders.kerala.gov.in) at the time of bid submission. No other mode of payment shall be accepted. **The tenders of bidders who do not remit fees through online will be rejected outright.**

14. **Payment of Earnest Money Deposit (EMD)**: - The EMD shall be paid in online mode through the e-GP website [www.etenders.kerala.gov.in](http://www.etenders.kerala.gov.in) at the time of bid submission. No other mode of remittance shall be accepted.

15. **Exemption from payment of EMD**: - Bidders who are registered with Store Purchase Department, Kerala or National Small Scale Industries Corporation Ltd., New Delhi (for the items tendered) are exempted from submission of EMD. Those bidders claiming exemption shall submit valid registration certificate from the SPD, Kerala or NSSIC, New Delhi.

   Tenders of bidders who do not remit EMD online or do not upload documentary proof (digitally signed) for exemption of EMD will be rejected outright.

16. **Withdrawal and re-submission of e-Tender**: - The Bidders are at liberty to withdraw the submitted tender/documents and to submit fresh tender/documents till the last date and time of submission of the e-Tender after which withdrawal/re-submission will not be allowed.

17. **Opening of e-Tenders**: - The bids shall be opened online through the e-GP website [www.etenders.kerala.gov.in](http://www.etenders.kerala.gov.in) at the Police Headquarters, Vazhuthacaud, Thiruvananthapuram on the date and time mentioned above in the presence of the Bidders/ authorized representatives who wish to attend at the above address. If the tender opening date happens to be a holiday or non-working day due to any valid reason, the tender opening process will be done on the next working day at the same time and place specified. Any change in the opening date/time/venue due to other reasons shall be informed by way of Corrigendum published in the e-GP website. The Technical Bids will be evaluated by a Technical Evaluation Committee and those that do not conform to the specifications or to the satisfaction of the Committee will be rejected. The financial bids of the Technically qualified Tenderers only will be considered for opening. The date of opening of financial Bids will be intimated to the concerned technically qualified tenderers, over phone/Fax/e-mail. This will be within 7 to 10 days of evaluation of technical bid.
18. Technical Evaluation: - All tenderers who quote for the supply of above equipment are required to be ready for live demonstration to be held in the Conference Hall of the Police Headquarters, TVPM on 24.11.2018 at 10.30AM (or any other venue which will be intimated in due course). In the event of firms not able to show live demonstration, they need to convince the Technical Evaluation Committee about such inability and resort to documentary/power point presentation with original product brochures/CDs/scale models/videos/slide shows etc. to the utmost satisfaction of the Technical Evaluation Committee. The Technical Evaluation Committee will be consisting of the following officials.

   i. Additional Director General of Police, SZ  - Chairman  
      (Ph. No. 0471-2323775)

   ii. Inspector General of Police, Crimes  - Member  
       (Ph. No. 0471-2319787)

   iii. District Police Chief, TVPM City  - Member  
       (Ph. No. 0471-2320579)

   iv. DCP L&O, TVPM City  – Member  
       (Ph. No. 0471-2321676)

   v. SP Women Cell  – Member  
       (Ph. No. 0471-2338100)

   vi. ACP Kazhakkuttam Cyber City  – Member  
       (Ph. No. 0471-2418320)

(The Chairman of the Committee can co-opt any other technical member of his choice to the Committee for proper evaluation of the tendered item. Any clarification/doubts regarding the specification or related matters pertaining to the items tendered may be freely got cleared through the officers included in the above committee by contacting them in the numbers shown against their names above. The contact in Police headquarters will be Senior Superintendent, H& Mod. Section, Ph. No. 0471-2722768-1265).

19. All Bidders who participates in e-tender should produce hard copies of all relevant documents related to e tender at the time of technical evaluation, without fail.

20. Note to Bidders:
i) Bidders have to procure legally valid Digital Certificate (Class III) as per Information Technology Act, 2000 for digitally signing their electronic bids. Bidders can procure the same from any of the license certifying authority of India. For more details, please visit the e-GP website www.etenders.kerala.gov.in.

ii) Bidders are advised to note the Tender_Id and Tender No. & Date for future reference.

iii) All uploaded documents should contain the signature and the office seal of the bidder/ authorized persons and should be digitally signed while uploading. Documents uploaded without digitally signing shall entitle rejection of the tender.

iv) In the case of Foreign Equipments, the rate should be quoted in Indian Rupees. Preference will be given to those who are ready to supply the item without opening Letter of Credit. Ordinarily, no advance payment will be made for procuring the above item. In case advance payment has to be made, a clear case has to be made out by the Tenderee. However this will be only on extraordinary circumstances.

v). For obtaining Digital Signature Certificate and help on e-tendering process, contact Kerala State IT Mission, e-Government Procurement PMU & Helpdesk, Basement floor of Pension Treasury Building, Uppalam Road, Statue, Thiruvananthapuram; Ph: 0471-2577088, 2577188; Toll free no: 18002337315; e-mail: etendershelp@kerala.gov.in; Website: www.etenders.kerala.gov.in on all government working days from 9:30 am to 5:30 pm.

vi) The State Police chief is empowered to reject any tender without assigning any reason.

vii) For any clarifications regarding the terms and conditions in this tender notice or the tender document, please contact Additional Asst. Inspector General of Police, OR Senior Superintendent H Branch, Police Headquarters, Vazhuthacaud, Thiruvananthapuram – 10 on all Government working days from 10:30 am to 5:00 pm. Ph:0471-2721547 Fax: 0471-2726945

viii) Bidders who are using Internet Banking are requested to make online payment 72 hours in advance.

NOTE: Bidders are advised to go through the conditions in the notice inviting tender and the tender document carefully and comply them to avoid outright rejection of their tender.

For any litigation relating to this order, the jurisdiction will be Thiruvananthapuram City.

Sd/-

Additional Assistant Inspector General of Police
For Director General of Police & State Police Chief, Kerala
Validity unknown

Digitally signed by M. Gopalakrishnan
Date: 2018.10.29 15:07:32 IST
Location: Kerala
F. No. IV-21011/04/2016-Prov-l(Part File)MHA-Prov-l - 2805

भारत सरकार/Government of India
मंत्रालय/Ministry of Home Affairs
पुलिस आयुक्तीकरण प्रभाग/Police Modernization Division
संभरण-1/Desk/Prov-I Desk

26, Jaisaier House, Man Singh Road, New Delhi, the 21st December, 2017

To

The DsG/Directors: AR (through LOAR), BSF, CISF, CRPF, ITBP, NSG, SSB, NIA and IB.

Subject: Revised QRs and TDs of Riot Control Helmet with accessories.

The undersigned is directed to refer to DG, CRPF’s U.O. note No.V.II.1/2017-18-Prov-DA5 (Helmet) dated 23.08.2017 on the subject mentioned above and to say that the QRs and TDs in respect of Riot Control Helmet with accessories as per Annexure-I and Annexure-II respectively, have been approved by the competent authority in MHA.

2. Henceforth, all the CAPFs/NIA & IB should procure and trial evaluate the above item, required by them, strictly as per the laid down QRs and TDs.

3. The concerned CAPF will be accountable for correctness of the QRs and TDs of Riot Control Helmet with accessories.

Encl: As above.

(Ritesh Kumar)
Under Secretary to the Govt. of India
Tel: 23381278

Copy to:

1. SO (IT), MHA - with the request to host the Revised QRs/Specifications of Riot Control Helmet with accessories on official website of MHA (under the page of Organizational Set up, Police Modernization Division-Protective gears Equipments) and Soft copy is being sent through email.

2. DG, BPR&D, near SSB Building, NH-8, Palam, Mahipalpur, New Delhi-110037.

3. DDG (Procurement), MHA

(C. Baby Usha)
Section Officer (Prov-I)
## REVIEW OF DRAFT SPECIFICATION/ QUALITATIVE REQUIREMENT OF RIOT CONTROL HELMET WITH ACCESSORIES

<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>Nomenclature</th>
<th>MHA Approved QRs</th>
<th>Proposed suggestions by Sub Groups</th>
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<tbody>
<tr>
<td>01</td>
<td>Helmet</td>
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</table>

**Colour:** As required by the user.
- Glass Reinforced plastic material/or any other Accredited Test Laboratory.
- Design based on personal Armour system Ground Troops (PASGT)/totally protective and comfortable to wear
- Selectable, adjustable and comfortable
- Snap fit and quick release chin strap
- Scratch proof, Shatterproof, transparent polycarbonate Visor fitted with relched(Openable) system
- Provides excellent protection against projectiles, blunt hit encountered during riot situation.
- Inner fabric should be detachable & Washable.
- Designed developed and ballistically tested by any National Accredited Laboratory for calibration and testing.
- Wt:- Less than 2.5 Kg including all detachable items.

1. **SCOPE/ INTRODUCTION**

Helmet is the most important protective equipment for a person deployed for handling riotous situations. It is required to protect him/her when facing crowds during demonstrations/processions and while dealing with riotous mobs. Helmet have to protect the head, face, neck and eyes from injuries due to impact, blow from blunt objects, brick batting, lathi blow, stone pelting, projectile/moises, acid bulbs, Molotov cocktails and industrial chemical thrown at them. A high standard helmet is therefore required for policeman.

As intensity of such law and order conditions are different in different parts of the country, helmets may also be different degree of protection in different part of country/situations.

Helmet for riot police has to be light weight with shock absorption capabilities, flip down visor with clear visibility, neck protection with thick padding good quality fabric/material and fire resistant etc. for handling crowds with varying degree of hostility. Visor is required to be reinforced by wire meshing to deal with intense stone pelting.
<table>
<thead>
<tr>
<th>a. PC Visor</th>
<th>b. Shell</th>
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<tbody>
<tr>
<td>a. 2.6mm to 4.5mm thickness, scratch proof/scratch resistant.</td>
<td>a) Material: ABS (anti buta-di-ene poly-styrene)/Fibre reinforced plastic (FRP) or any other NABL proven superior material</td>
</tr>
<tr>
<td>b. Moveable, Adjustable, Detachable and Comfortable</td>
<td>b) Round shape shell with comfortable interior cushion padding about 2 cm ± 10% with breathe-holes for air circulation.</td>
</tr>
<tr>
<td>c. Anti-fog visor: 20°- 50° incline</td>
<td>c) Adjustable and comfortable harness should be detachable &amp; washable.</td>
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<tr>
<td>d. Light Transmission rate of visor note less than 85%</td>
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<tr>
<td>e. Attached Metal net (Detachable): Wt. less than 600gm</td>
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<tr>
<td>Its life should be upto 50% visibility and not less than 02 years.</td>
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In view of above, it is imperative to have one basic helmet shell with visor, without wire mesh, chin strap including fixing mechanism and other items like front and rear neck guard. Wire meshing over visor could be provided for additional protection for intense stone pelting situations. Considering above aspects, QRs of riot control helmets are proposed under following categories:

2. Nomenclature:
   Following two type of Riot control Helmets will cater to different intensity of operational requirements.
   1. Riot Control Helmet (Basic) with (visor without wire mesh).
   2. Riot Control Helmet (Advanced) with (visor with wire mesh).

   The only difference between these two helmets will be on specifications of Visor.

3. Basic parts of Riot Control Helmet (as per drawing)
   a) Shell: This includes chin strap, visor without wire mesh including fixing mechanism, Front and Rear neck protection, rubber beading at the edge of helmet and protective as well as comfort padding.
   1. Shape – Round shape Open face.
   2. Weight – 1600 grams Maximum (For weight purpose Shell includes padding, PC Visor without wire mesh, Chin strap, Rubber beading, Front and Rear Neck Protection).
c. EAR Guard

<table>
<thead>
<tr>
<th>Item</th>
<th>Details</th>
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<tbody>
<tr>
<td>d) Top Thickness</td>
<td>5mm ± 10%</td>
</tr>
<tr>
<td>e) Side Thickness</td>
<td>0.4mm ± 10%</td>
</tr>
<tr>
<td>f) Weight</td>
<td>1.60kg ± 10%</td>
</tr>
<tr>
<td>a)</td>
<td>PC/ABS/Fibre reinforced plastic or any other NABL proven superior material with air circulation.</td>
</tr>
<tr>
<td>b)</td>
<td>Side thickness: 3.5mm ± 10%</td>
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d. Chin Strap

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<th>Item</th>
<th>Details</th>
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<tbody>
<tr>
<td>a)</td>
<td>Sung/Snap/Strip fit and quick release chin strap.</td>
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<tr>
<td>b)</td>
<td>Soft and comfortable on skin.</td>
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3. Size -
- Medium - 48 to 57 Cms
- Large - 58-62 Cms

4. Thickness - Not less than 0.3 mm with negative tolerance of 5%.

5. Padding Thickness:
- i) Protective padding thickness not less than 10 mm and the weight cannot be less than 150 grams.
- ii) Material - Virgin EPS
- iii) Comfort padding thickness - not less than 10 mm, Material - GSM - 100 ± 5%, Fabric 100% polyester, Circular knitted and anti-bacterial, Fire retardant.

6. Colour - As per requirement

7. Life - 05 Years

8. The shell should confirm to following tests as per IS 9562-1980:
- i) Shock Absorption Test
- ii) Penetration Resistance:
- iii) Rigidity test
- iv) Water absorption test
- v) Flammability resistance
- vi) Firing Test

(Signatures of Experts)
| **MISCELLANEOUS** | **A)** Anti-bacterial Cloth (Treated) or any other NABL proven superior material should be used for inner lining. A certificate to this effect will be provided from a govt. accredited laboratory.  
**B)** PE (Poly Ethylene) inner layer against cutting and stabbing  
**C)** Quick release buckle  
**D)** Design based on personal Armour System Ground Troops (PASGT) totally protective and comfortable to wear. 
**E)** Side holes to make hearing easier and back holes for better ventilation.  
**F)** Provides excellent protection against projectiles encountered during RIOT situation with comfortable Ventilating, Mess Fabric head padding or any other NABL proven superior material.  
**G)** Additional & Essential Features: Protection of Neck-A semi-circular fire and water resistant pad to provide cover protection to sides of the neck and back protection of cervical from stones and projectile attacks.  
**H)** Neck curtain should be fire resistant fabric/artificial leather of EPF (Expanded Polythene Padding Foam)/Polyfoam that can avoid smell and fungal infection or any other NABL proven superior material.  
| **b) P.C. Visor (Without wire mesh) as per drawing:**  
| It should be made Concave at the bottom for easy lifting and proper air ventilation and the upper edge of the visor should have rubber banding to prevent any tickle down of harmful chemical etc. on the face. The length of visor should cover the chin of the wearer while the width should cover the whole frontal face.  
| **1. Thickness** - Not less than 02 mm with a negative tolerance of 5%  
**2. Weight** - 300 gram Maximum (includes the weight of fixing mechanism). This weight will be applicable only when Visor is procured separately for replacement.  
**3. Visibility** - 85% Minimum with a negative tolerance of 5%  
**4. Life** - 02 years.  
| It should conform to following tests:-  
| 1) Impact strength (As per IS 9995-1981, Appendix-A.1.5)  
2) Flammability (As per IS 9995-1981, Appendix-A.1.9)  
3) **Light Transmission** (As per IS 9995-1981, Appendix-A.2.5)  
4) Penetration test as per IS standard 9562-1980.  
| (Srikanth Yajjala)  
Scientist-C, BIS  
Member- 5  
(S. Mukharjee) AC  
CISF  
Member-11  
(A. S. Kathiyat) AC  
ITBP  
Member-12  
(Shashidhar Shankar) Cdr  
NAG  
Member-10  
(Ajay Srivastava)  
Team Cdr.  
NSG  
Member-9  
(Hans Raj) DC  
BSF  
Member-8  
(A.K. Singh) DC  
RAF Hqr.  
Member-7  
(Upendra Kumar) DC  
SSB  
Member-6  
(K. S. Arun) 2 I/C  
Assam Rifles  
Member-6  
(Dr. L. Robert Varte)  
Scientist-C, DIPAS  
Member-4  
(Shri Uday Shankar)  

digp (Prov & Accts)  
Member-3  
(Seema Dhundia)  

digp (Prov & Accts)  
Member-2  
(K. S. Bhandari)  
IGP, RAf  
Member-1  
(DG, CRPF  
Chairman  
(I.P.S. Bhargava))  

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| **A)** Capable of protecting personnel against brick batting, stone pelting, Molotov cocktails, acid bottles and cane attack etc.  
**B)** Ventilation should be proper.  
**C)** Designed to connect with ear/head phone and gas mask.  
**D)** Tested by leading NABL certified laboratory for its parameters and material used in construction/fabrication.  
**E)** Shatter proof, transparent PC Visor, Scratch resistant fitted with ratchet (Openable) system  
**F)** Rust proof metal pivot for opening and closing of visor. | **C. P. Visor (With wire mesh):**  
It should be made Concave at the bottom for easy lifting and proper air ventilation.  
Visor will have same specification as indicated at ‘b’ above. However, it will have additional wire mesh fixed on this visor as per following specifications.  
1. Diameter of wire - 0.02 – 0.03 mm  
2. Uniform Gap between visor and wire mesh -1.5 cm ± 0.2 cm wire mesh should not be more than 25 mm X 20 mm  
3. Weight of wire mesh – Maximum 400 grams (weight is inclusive of fitment mechanism)  
4. Life – 03 Years.  
Weight of Riot Control Helmet (Advance) will be accordingly 2000 grams as it will have additional 400 grams for wire mesh on visor and strength of fixing mechanism. |
### d) Chin strap

1. **Thickness** - Not less than 1.5 mm ± 0.15 mm
2. **Width** - 21 ± 0.5 mm
3. **Length** - Not less than 300 mm (including the tensioning and adjusting device)
4. **Breaking load** - Above 500 kg
5. Buckle/Chin strap should confirm to strength of retention system and dynamic retention test (IS 9562 – 1980)

### e) Neck Protector (as per drawing)

1. Neck protections (front and rear) should be of such measurement so as to cover the gap between helmet and body protector to provide protection to the neck, collar bone and the cervical area of the wearer.
2. Front Protector - Depth from the bottom of the shell it should cover the chest.
3. Rear Protector - Depth from the bottom of the shell it should cover the cervical area
4. Material:
   a) Shell:
      i) Material of shell should be high impact virgin ABS with IZOD impact strength (at 6.4 mm notching) of 43 kg cm/cm at 23°C and 29 kg cm/cm at -30°C or material of parallel impact strength at other notching.

      ii) It should have appropriate air/sound vent. Conforming to audibility test of 10db over a frequency of 250 to 2000 Hz.

      iii) Provision for proper ventilation.

      iv) Rubber barding material shall be 100% EPDM (Ethylene Propylene Diene Monomer) with a tensile strength of 60 Kg f/cm², hardness 70-72 shore ‘A’, and the ash content should be 15% max.

      v) Protective padding of shell should be as under:
            a) Should be able to sustain impact and provide thermal insulation.
            b) Should be soft and comfortable.
            c) Should be made of virgin material EPS.
vi) Comfort padding should be soft comfortable, sweat
absorbing anti bacterial & flame retardant with following
foam specification:
   a) Density - 32 Kg / meter$^3$ ± 2
   b) Cell size - ≥ 70 PPI
   c) Tensile strength - ≥ 0.85 KgF / cm square
   d) % of elongation - ≤ 150
   e) Hardness value @ 50% compression = 26 kg/323
cmsquare±5%

vii) It should be made of following material specification:
   a) Weight of PVC cotton coated fabric should be 570
      GSM ±5% and breaking load warp 18 kg /5cm and
      weft 11kg/5cm.
   b) EVA padding thickness should be 10mm
      (+ 0.8-0.5)
   c) Hardness - 29±3 (Shore A)
   d) Density - 100 ± 8% $\text{kg/m}^3$
### b) PC Visor without wire mesh

<table>
<thead>
<tr>
<th>Material - Virgin polycarbonate</th>
</tr>
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<tbody>
<tr>
<td>i) Should be scratch resistant from outside and anti fog from inside.</td>
</tr>
<tr>
<td>ii) Should be movable adjustable and comfortable.</td>
</tr>
<tr>
<td>iii) Incline 20° - 50°.</td>
</tr>
<tr>
<td>iv) Light transmission rate not less than 85% with negative tolerance -5%</td>
</tr>
<tr>
<td>v) Should be bubble free and dust free.</td>
</tr>
<tr>
<td>vi) Pivot kit should be rust proof, corrosion resistant and should have locking system for closing and opening.</td>
</tr>
<tr>
<td>vii) Rubber bonding material of the upper edge shall be 100% EPDM with a tensile strength of 60 Kg Ft cm², hardness 70-72 shore ‘A’, and the ash content should be 15% max.</td>
</tr>
</tbody>
</table>

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c) **PC Visor with wire mesh**

   i) Material of P.C Visor will be similar as given (b) above. However, Material of wire mesh fixed on PC visor will be stainless steel with powder coated for anti rusting and anti reflection.

   ii) The weight of complete helmet with visor fixed with wire mesh will be 2000 gm (Max.)(1600 + 400 gm).

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d) **Chin Strap:**

   i) Adjustable chin strap with two point support and comfortable fit. Buckle should be quick release type.

   ii) Locking mechanism of the strap should be skin friendly and rugged.

   iii) Should be made of flame retardant PVC cotton coated fabric and should be washable.

   iv) Material suited to all extreme weather conditions.

   v) Locking between the thread should be present
## e) Neck protection front and rear:

- **i)** Material should be able to withstand heavy impact and should provide thermal insulation, and should be comfortable.
- **ii)** The material for outer cover should be of virgin material (PVC).
- **iii)** The material used for neck protector should be virgin material (EVA).
- **iv)** The protector should be detachable.
- **v)** The protector should have appropriate cushioning for shock/impact absorption.
- **vi)** Rear neck protector should be attached with the helmet with mil standard CFC Zip.
- **vii)** The front neck protector should have an additional support of strap with same specification as chin strap.
- **viii)** Front neck protector should be attached with Shell of helmet by appropriate fitting snap fastener (Brase).
- **ix)** It should be water resistant, fire retardant and the fabric used should be PVC cotton coated material with sufficient cushioning.
- **x)** All stitching on the neck protector (Rear and Front) should be done by fire retardant thread.

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**Signatures**

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5. Various tests shown in the QR are done at following laboratories. However, tests carried out by NABL certified labs will also be accepted:

i) ATIRA, Ahmedabad
ii) NITRA, Ghaziabad
iii) DIPAS/DRDO, New Delhi-54
iv) CIPET, Chennai/other CIPET Labs.
v) Forensic Science Laboratory, Gandhinagar.
vi) DMSRDE, Kanpur and any other NABL approved laboratories.
**TRIAL DIRECTIVE OF RIOT CONTROL HELMET WITH ACCESSORIES.**

<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>QRs/ Specifications approved by MHA vide letter No.L.VII-54/10-12-Prov-R dated 13/11/2013</th>
<th>Revised TDs proposed by Sub Group members of CAPFs</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Helmet</td>
<td>1. TRIAL PHILOSOPHY:—</td>
</tr>
<tr>
<td></td>
<td><strong>Trial Philosophy</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>We have already discussed the type of missiles which the rioters throw at the police. The same missiles which are supposed to be blocked by the shield can still hit the policeman if thrown simultaneously by more than one rioter from two different directions. His helmet is intended to protect him from serious head injury from such missiles. It may also be noted that rioters may actually come close to a policeman and so close that it would not be possible to wield the shield with enough dexterity to ward off all the blows and the missiles. Hence the protection standards of a helmet have to be necessarily higher and much more stringent than those for the shield.</td>
<td></td>
</tr>
</tbody>
</table>

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Assam Rifles
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Chairman

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## PHYSICAL TEST

The dimensions will be measured physically as per tender inquiry and mentioned in the following table.

<table>
<thead>
<tr>
<th>P.C. VISOR WEIGHT</th>
<th>P.C. VISOR THICKNESS</th>
<th>SHELl THICKNESS</th>
<th>SHELl WEIGHT</th>
<th>EAR GUARD THICKNESS</th>
</tr>
</thead>
</table>

### Trial Methodology

The Helmet shall be tested primarily in accordance with IS 9652: 1980 reaffirmed 2002 read with IND/GS/1684(b) for non-metal helmet for police force and use the same terminology as used there.

### Testing Parameters

(a) Shock Absorption Test- Helments shall be tested for shock absorption by the method described below within one minute after subjecting them to conditions specified in Or (b) or (c) given below.

### 02. Physical Test:

a) The dimension will be measured physically as per QRs by Board of Officers:

i) **Shell**
   - a) Shape.
   - b) Weight.
   - c) Thickness.
   - d) Rubber beading.

ii) **Protective padding**
   - i) Thickness
   - ii) Weight

iii) **Comfort padding**
   - i) Thickness
   - ii) Weight

iv) **P.C. Visor without wire mesh**
   - i) Shape
   - ii) Ventilation
   - iii) Rubber beading
   - iv) Length
   - v) Thickness
   - vi) Weight
a) A Temperature of 65 ± 2°C for 4 hours in an oven:

b) A Temperature of -10 ± 2°C for 4 hours in a refrigerator:

c) Water flowing over the whole outer surface of the shell for 4 hours at room temperature.


A Gauge and Recording Apparatus for Measuring Force: The gauge and the associated recording apparatus shall have proper time constant to be above to measure the impact loading up to 40 kN (4000 kgf) independent of the time of application of the force and a slow application of the load required for its calibration. The gauge shall have a minimum stiffness of 5000 kN/mm (50000 kgf/mm). The headform be mounted on the gauge so that its vertical axis coincides with the vertical axis of the gauge.

Accuracy: The over all error of the whole setup including the load measuring and recording system shall be not more than 10 percent.

V) P.C. Visor with wire mesh

i) Shape

ii) Ventilation

iii) Rubber heading

iv) Length

v) Thickness

vi) Weight

vii) Dia of wire

viii) Uniform gap between visor and wire mesh, weight including fixing mechanism.

vi) Chin strap

i) Length

ii) Width

iii) Thickness

vii) Neck Protector (Front and Rear)

BOO will check that the neck protection is in conformity with the QRs.
Concrete of similar monolithic block having a minimum height of 1 m length m and width 0.6m, mass 1 ton, shall be used to support the gauge headform, the block shall be bedded on dry sand on a solid floor.

A striker shall be in the form of a rectangular block of wood weighing 4.5 ±0.5 kg and having a horizontal striking face 180 mm square. The striker shall slide freely and without oscillation down, with two vertical guide wires so positioned that the centre of gravity of the striker lies on the vertical axis of the gauge and both lie in the place of the guide wires.

**Method:** The helmet shall be placed on the headform. The striker shall be raised to a clear height of 1.8 m ± 5 mm above the point of contact with the helmet and allowed to fall freely. A photographic or other high-speed record of the force transmitted during impact shall be made.

No single helmet shall, however, be subjected to more than one of these conditions and neither of the maximum values of transmitted force obtained shall exceed 20 kN (2000 kgf) and shell shall remain intact, with no cracks extending as far as the edge and through the thickness of the shell.

03. **Tests as mentioned in QR for each type of resistance:**

Following tests will be carried out by labs.

**a) For Shell**

1. **Shock absorption test** — As per IS 9562-1980, Appendix-A (Clause 9.1)

2. **Penetration Resistance test** — As per IS 9562-1980, Appendix-B (Clause 9.2)

3. **Rigidity test** — As per IS 9562-1980 Appendix-D (Clause 9.4)

4. **Water Absorption test** — As per IS 9562-1980 Appendix-E (Clause 9.5)

5. **Flammability resistance test** — As per IS 9562-1980 Appendix-F (Clause 9.6)

6. **Firing Test** — As per IS 9562-1980 Appendix-G (Clause 9.7) by Board of Officers or AWS.

7. Buckle/ Chin Strap should be confirm to strength of retention system and dynamic retention as per IS 9562 : 1980
**Penetration Resistance:** The helmet shall be subjected to the following tests for resistance against penetration within one minute after subjecting to the conditions specified above which has given worst result in shock absorption.

a) Plate test- When tested in accordance with the method described below, no integral part of the helmet shall fail or stretch permitting the helmet to be forced down over the headform. The shell shall not be dented or pierced though to touch the wooden headform or the cradle.

b) Plumb-Bob test- When tested by the method described below, no integral part of the helmet shall fail or stretch permitting the helmet to be forced down over the headform. The static measurement of the depth of penetration or dent shall not exceed 10 mm.

**Method for Plate Test:**
Mount the helmet on wooden headform (See IS: 7692-1915) and then drop a steel plate 300 mm square and 6 mm in thickness with its place vertical from a clear height of 3.0 m so that one side of the square strikes the top of the crown of the helmet. Examine the helmet for denting or piercing, failure of any integral parts, etc.

<table>
<thead>
<tr>
<th>b) For Visor without wire mesh</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Impact Strength test – As per IS 9995-1981, Appendix-A (Clause-3.1 A-1.5)</td>
</tr>
<tr>
<td>2. Flammability test – As per IS 9995-1981, Appendix-A, (Clause-3.1 A-1.5)</td>
</tr>
<tr>
<td>3. Light Transmission test – As per IS 9995-1981, Appendix-A (Clause-3.1 A-1.5)</td>
</tr>
</tbody>
</table>

**04. Certification:**

Certification should be done by laboratories mentioned in para No.5 of QRS specification Appendix-A or NABL (National Accreditation Board for testing and calibration Laboratories) approved laboratories. In case laboratories mentioned are not able to carry out these tests for vendors and NABL are not available, vendors will carry out testing in house/other reputed labs of above parameter. However, indenter will carry these lab tests from above labs/NABL lab only.
Method for Plump Bob test

Mount of the helmet on the headform and drop freely cylindrical steel striker weighing 2 kg, 32 mm in diameter and having at its lower end a conical point with an included angle of 36° maximum tip radius of 0.5 mm, from a clear height of 1 meter to strike the top of the crown of helmet. Examine the helmet for piercing, denting of failure of any integral parts.

Strength of Retention Systems: Helmet shall be tested for their retention system by the method given below and it shall not fail under the maximum loading of 0.5 kN (50kgf) and the total extension as measured between the preload of 0.25 kN (25 kgf) and the maximum load of 0.5 kN (50kgf), shall not exceed 10 mm.

Method for test:
The helmet is placed on the appropriate headform with the chin strap fastened over a device approximating to the shape of the bony structure of the lower jaw.
This shall consist of two metal roller each 12.5 ± 0.5 mm in diameter and at 76± 0.5 mm centres apart. The helmet shall be supported on the head form so that the points of attachment of the chin strap to the shell will be subjected to the same test as the strap itself.

After applying a preload of 0.25 kN (25 kgf) for not less than 30 seconds an additional load of 0.25 kN (25 kgf) shall be applied to the device retained by the chin strap at a uniform rate of 1 kN (100kgf) per minute. After 2 minutes at the maximum load the elongation of the retention system is determined by measuring the vertical distance between reference point on the device and on top of the helmet shell, and comparing this distance with that obtained under preload at 30 seconds interval.
Rigidity Test: Helmet when tested by the method prescribed below the maximum deformation shall not exceed the initial deformation by more than 40 mm and the residual permanent deformation shall not exceed 15 mm.

Method for Rigidity Test

Apparatus for press with two parallel Metal Plats: They are arranged so that the distance between them could be determined within ±1 mm.

One helmet shall be tested along its longitudinal axis and the other along its transverse axis. In both cases the helmets shall be positioned between the two parallel plated by means of which the initial load of 30 N (3 Kgf) shall be applied to the helmet shell. After 2 minutes, the distance between the plates shall be measured. The load shall then be increased to 630 N (63 kgf) by increment of 100 N (10 kgf) every 2 minutes and maintained at that level for 6 minutes, after which the distance between the plates shall be measured again. The load applied to the plates shall then be reduced to 30 N (3 Kgf) and maintained at this level for 5 minutes.
The distance between the plates shall be measured again. The difference in distance between the plates when the load was increased from 30 to 630 N (3 to 63 Kgf) and the difference in distance between the plates when the initial load of 30 N (3 Kgf) was applied and the final load of 30 N 3(kgfd) was applied shall be reported for both the longitudinal and transverse direction.

**Water Absorption Test:** Helmet shall be tested for water absorption in accordance with the method specified below. They shall not absorb water more than 5 percent of their mass.

The sample which have been used for shock absorption (as above therein) shall be used for carrying out his test. Cut three pieces, 25 X 50 from the shell. Coat the cut edges of each with wax or sealing compound weigh the specimens and then immerse them for 24 hours in water at a temperature of 27±2°C. Remove them from the water, dry the surfaces by wiping them, and weigh the pieces gain. Report the average gain in mass as a percentage.

**Flammability Resistance:** When tested by the method described below, there shall be no flaming or visible evidence of flame penetration to the inside of the helmet.
Method for flame Test:
The helmet shall be supported, crown uppermost, on a headform (Sec IS: 7692:1975). A Barthel burner conforming to the requirements given below, is to be brought into contact with the outer surface of the helmet with the flame at right angles at appoint of 12 cm below the crown, measured externally, whilst it is rotated steadily through one complete revolution at a speed of 2 rev/Min.

The rest shall be carried out with Barthel burner confirming to A-1 of IS:4355-1967. The following accessories shall be used with the burner:

a) Reservoir,
b) Connecting tube of polyethylene or soft rubber,
c) Absolute alcohol (ethanol),
d) Bare copper wire 0.71 mm diameter having a free length of not less than 100 mm, and
e) Stand to help the reservoir.
The absolute alcohol shall be filled in the reservoir and the tube, air bubbles entrapped in the tube shall be removed by pressing the tube several times. Cotton waste soaked in spirit shall be kept in the cup on the burner and lighted. After a few minutes when the burner is sufficiently heated the regulator of burner shall be turned to allow the spirit to flow in the form of vapour. Burner shall be operated with the value so as to get a flame height of 150 rom. Level of the fuel shall be 760 ± 75 mm above the base of the burner. Satisfactory operation of burner shall be checked by inserting in the flame the bare copper wire of 0.71 mm diameter having a free length of not less than 100 mm in position normally occupied by lower edge of the test piece, that is, 50 mm above the burner and reaching farther edge of the flame. The wire should not take more than 6 seconds to melt.

**Firing Test:** When tested by the method described below, none of the pellets shall penetrate the inner surface of the shell and there shall be no bulging of the inner surface of more than 5 mm.
**Method for Firing Test:**
Each helmet shall be mounted on a head form (see IS:7692:1975) except that it shall be without plates, tightly fastened to securely hold the helmet. Head form shall be firmly secured to the base support or planted securely in a firm ground.

The helmet shell shall be struck by one round of 12 bone, 4 buck cartridge of AF Kirkee fired from a distance of 10 meters front side being the target while aiming horizontally. The gun shall be tested in front and back and another sample for sides.

3. **Certification Test- Any NABL (National Accreditation board for Testing and Calibration Laboratories) Approved laboratories tests or certificated regarding quality of the standard of materials used and technical parameters may be verified during product delivery as per practice in vogue.**
CERTIFICATE

1. This is to certify that the procedure/Methodology prescribed in MHA O.M. dated 13/6/2012, 28/12/12 and 27/06/2013 has been duly followed.

2. The proposed QRs will lead to adoption of State of Art technology according to knowledge/information of the board.

3. The QRs have been framed to lead a fair and healthy competition among the prospective producers/Service Providers.

4. The QRs have been framed related to available technology.

5. The Shelf life of the proposed QRs shall either be till the effective life of the equipment or need for advancement of QRs is felt or upgraded/advanced version of the equipment with better technology are available in the market.

6. The QRs is generic and is not vendors specific.

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DIMENSIONS OF RIOT CONTROL HELMET WITH ACCESSORIES

Figure – 1: Para-3

SHELL

FACE SHIELD

BACK NECK PROTECTOR

FRONT NECK PROTECTOR

SOUND VENT

Appendix-C
Figure - 2 Para-3(b)

POLYCARBONATE VISOR (WITHOUT WIRE MESH) QRs Para-3(b)
Figure - 3

Concaved shape of visor for easy lifting
Figure-5

BACK NECK PROTECTOR

TOP VIEW

BOTTOM VIEW

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